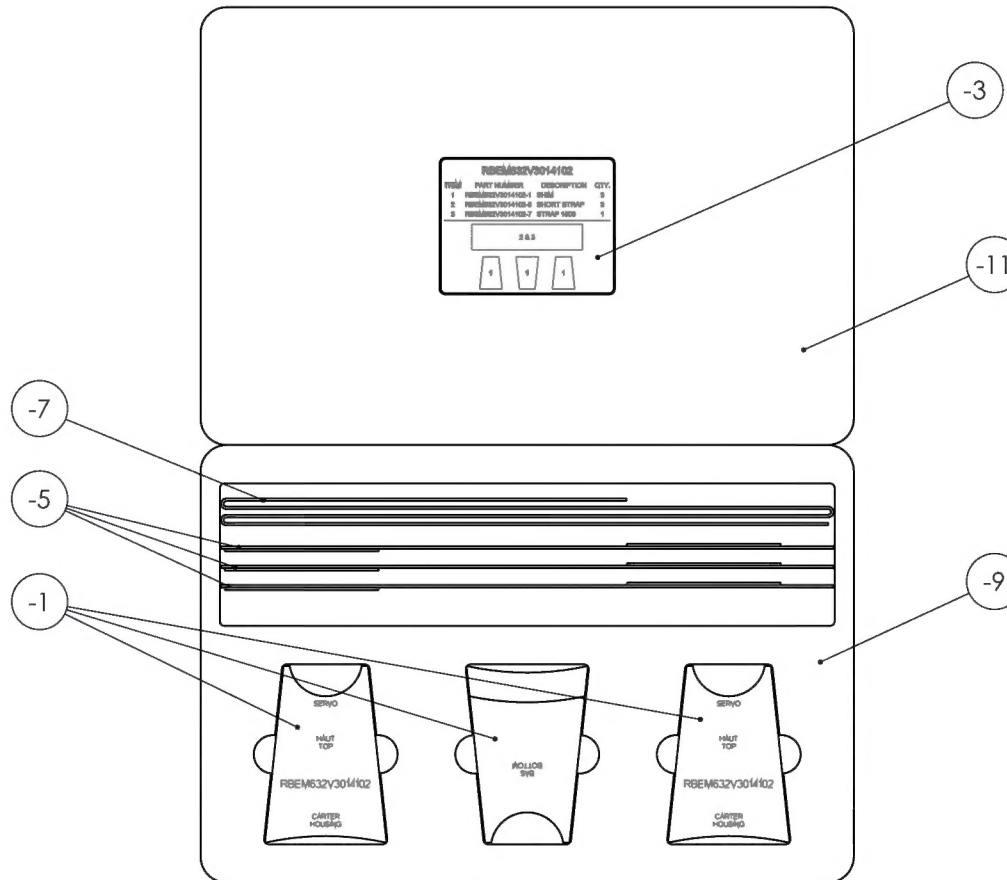


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	6/27/2016	DPD	JAG



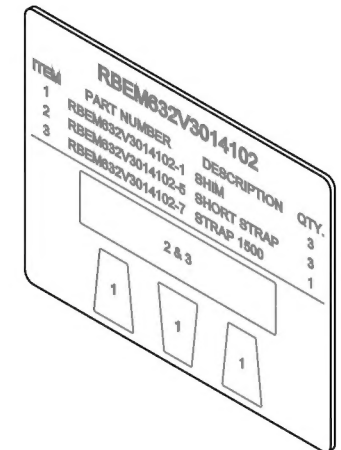
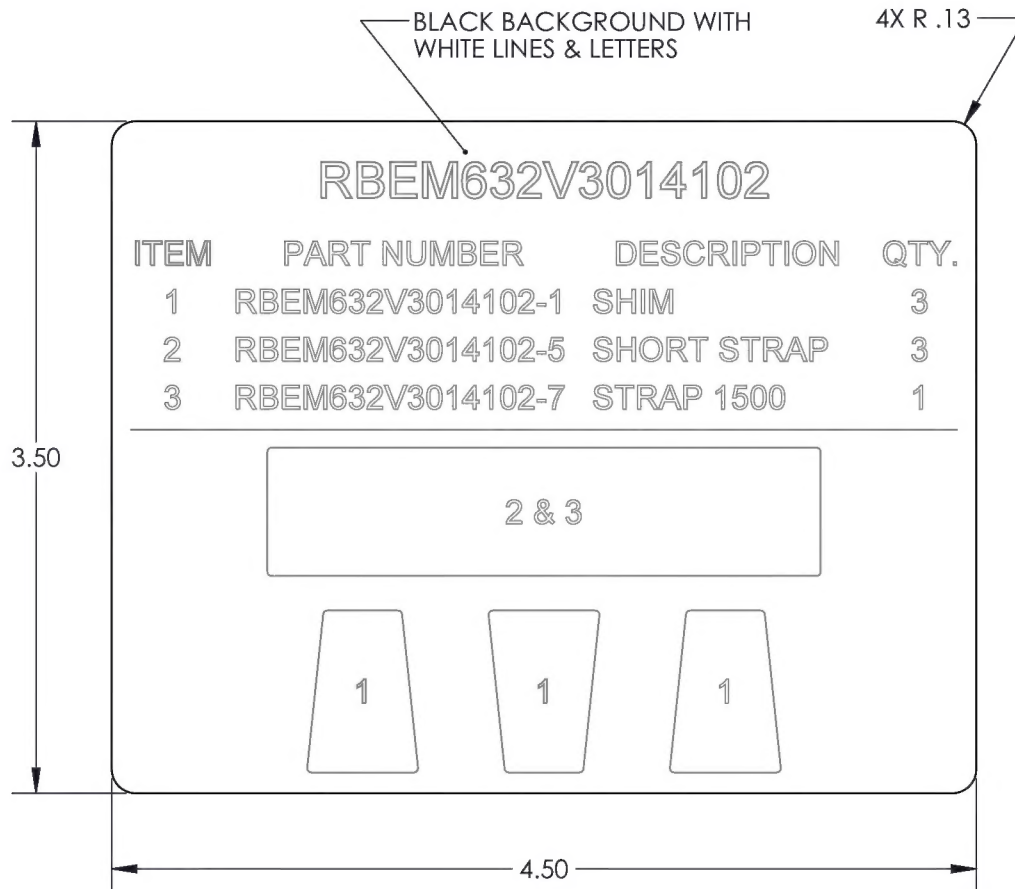
NOTE:
REF. AIRBUS T/N: RBEM632V3014102.

DART AEROSPACE															
TITLE SERVO CONTROL STAY															
DWG NO. RBEM632V3014102	REV 1														
<table border="1"> <tr> <td>MAT'L</td> <td rowspan="4"> UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125° ✓ </td> </tr> <tr> <td>TREAT</td> </tr> <tr> <td>FINISH</td> </tr> <tr> <td>SPEC</td> </tr> <tr> <td>DRAWN BY: DUERFELDT</td> <td rowspan="4"> 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 </td> </tr> <tr> <td>CHECKED: MACKOVJAK</td> </tr> <tr> <td>OPPS APPR: ANDERSON</td> </tr> <tr> <td>QA APPR: LINDSAY</td> </tr> <tr> <td>APPROVED: GILBERT</td> <td> USED ON MODEL H175 </td> </tr> <tr> <td>SCALE 1:5</td> <td> DATE 3/31/2016 SHEET 1 OF 7 </td> </tr> </table>		MAT'L	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125° ✓	TREAT	FINISH	SPEC	DRAWN BY: DUERFELDT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	CHECKED: MACKOVJAK	OPPS APPR: ANDERSON	QA APPR: LINDSAY	APPROVED: GILBERT	USED ON MODEL H175	SCALE 1:5	DATE 3/31/2016 SHEET 1 OF 7
MAT'L	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125° ✓														
TREAT															
FINISH															
SPEC															
DRAWN BY: DUERFELDT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009														
CHECKED: MACKOVJAK															
OPPS APPR: ANDERSON															
QA APPR: LINDSAY															
APPROVED: GILBERT	USED ON MODEL H175														
SCALE 1:5	DATE 3/31/2016 SHEET 1 OF 7														

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	3	SHIM	WHITE DELRIN		2
			-3	1	CONTENTS PLACARD	PLASTIC		3
		B/O	-5	3	SHORT STRAP	NYLON WEB	OD GREEN W/ HOOK & LOOP SEWN (EUGENE EQUIPMENT)	4
		B/O	-7	1	STRAP 1500	NYLON WEB	OD GREEN W/ HOOK & LOOP SEWN (EUGENE EQUIPMENT)	5
		B/O	-9	1	BOTTOM FOAM	Y20, BLACK	4.25 X 11.40 X 17.00 (I.R. SPECIALTY)	6
		B/O	-11	1	TOP FOAM	Y20, BLACK	1.73 X 11.40 X 17.00 (I.R. SPECIALTY)	7
		B/O	-13	1	CASE	PLASTIC	PELICAN #APP-1500-E	N/S
		B/O		1	DART PLACARD	ALUMINUM	RB41011	N/S

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REV	ECR	DESCRIPTION			DATE	INITIAL	APPROVED



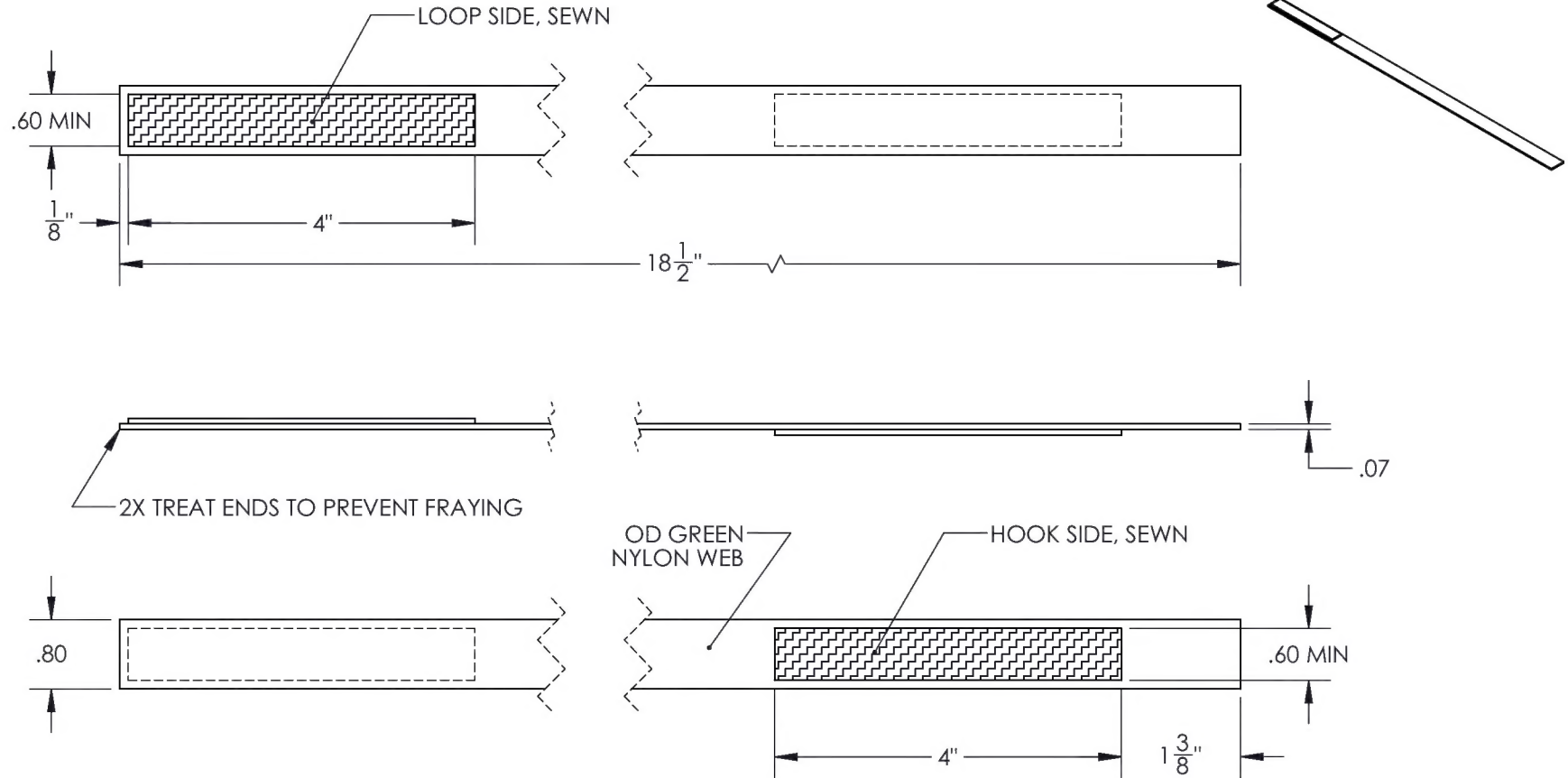
NOTE:
USE PDF.

(-3)
CONTENTS PLACARD

DART AEROSPACE	
TITLE SERVO CONTROL STAY	
DWG NO. RBEM632V3014102-3	REV 1
MAT'L PLASTIC HEAT TREAT FINISH SPEC	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/8 .XX ± .03 ANGLES ± 1° .X ± .1 SURFACES = 125° ✓	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: DUERFELDT	USED ON MODEL
CHECKED: MACKOVJAK	H175
OPPS APPR: ANDERSON	
QA APPR: LINDSAY	
APPROVED: GILBERT	
SCALE 1:1	DATE 3/31/2016
SHEET 3 OF 7	

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				APPROVED

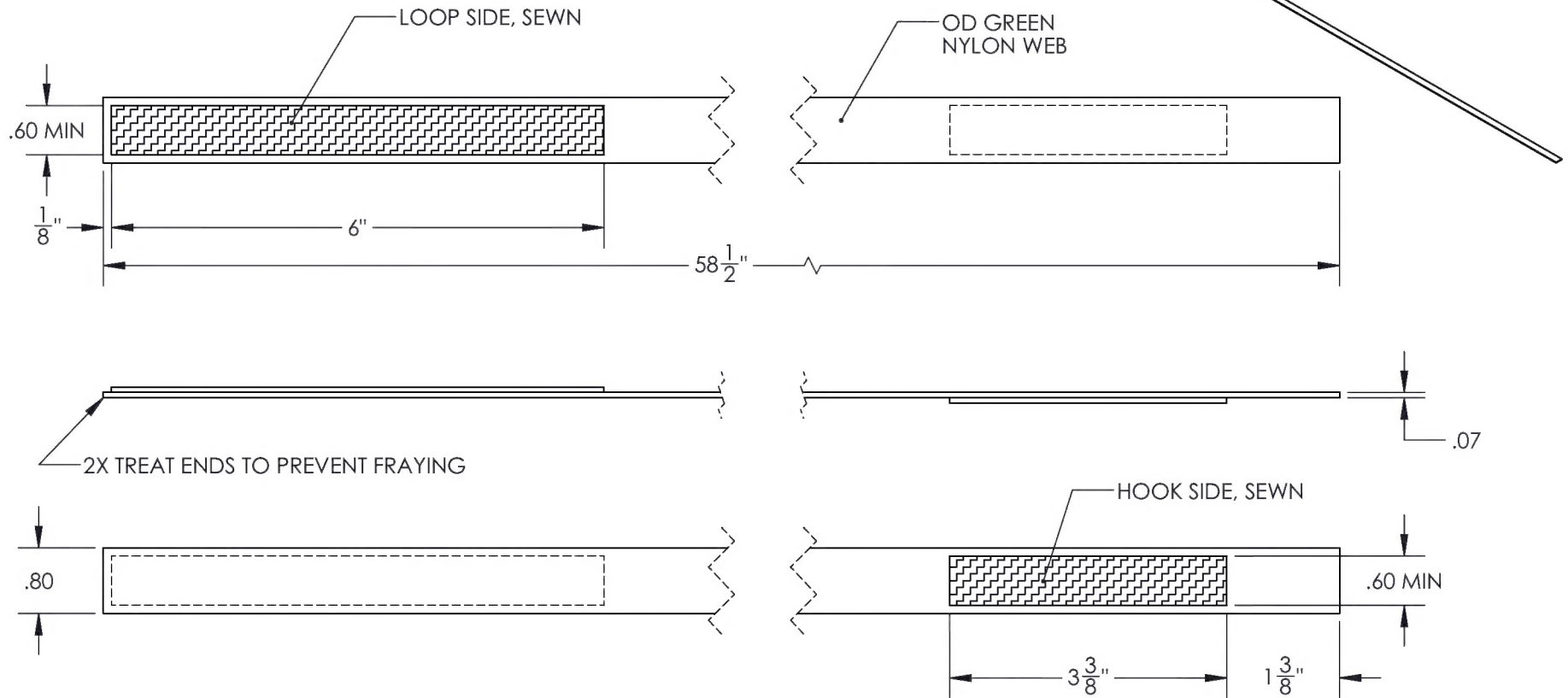


(5)
SHORT STRAP

DART AEROSPACE	
TITLE SERVO CONTROL STAY	
DWG NO. RBEM632V3014102-5	REV 1
MAT'L NYLON WEB TREAT FINISH SPEC	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX \pm .010 FRACTIONS \pm 1/8 .XX \pm .03 ANGLES \pm 1° .X \pm .1 SURFACES = 125°	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY:	DUERFELDT
CHECKED:	MACKOVJAK
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
USED ON MODEL H175	
SCALE 1:2	DATE 3/31/2016
SHEET 4 OF 7	

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				APPROVED

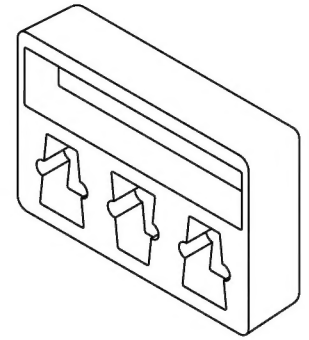
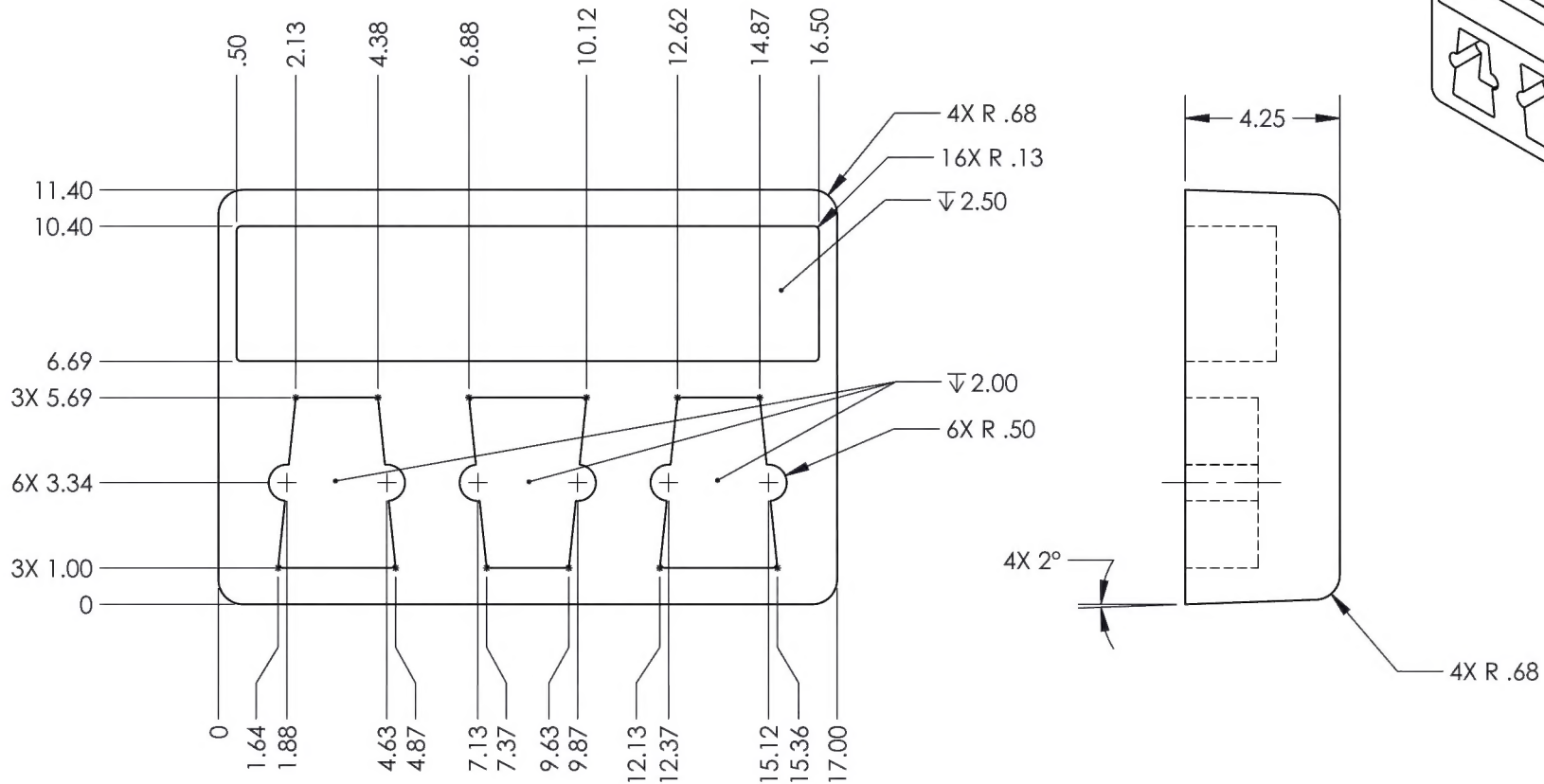


(-7)
STRAP 1500

DART AEROSPACE	
TITLE SERVO CONTROL STAY	
DWG NO. RBEM632V3014102-7	REV 1
MAT'L NYLON WEB	
TREAT	
FINISH	
SPEC	
DRAWN BY: DUERFELDT	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/8 .XX ± .03 ANGLES ± 1° .X ± .1 SURFACES = 125°
CHECKED: MACKOVJAK	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
QA APPR: LINDSAY	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
APPROVED: GILBERT	USED ON MODEL H175
SCALE 1:2	DATE 3/31/2016
SHEET 5 OF 7	

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REV	ECR	DESCRIPTION	DATE	INITIAL



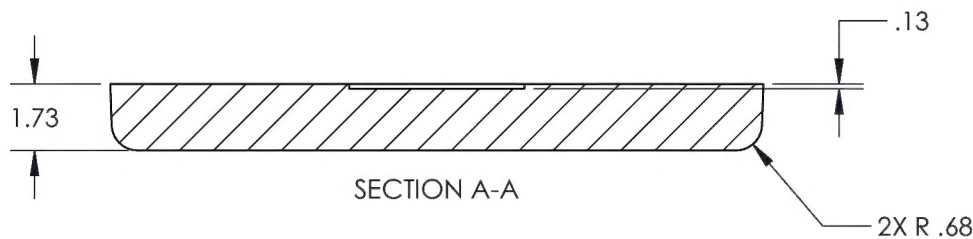
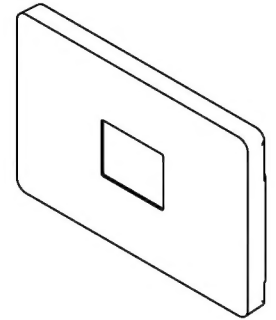
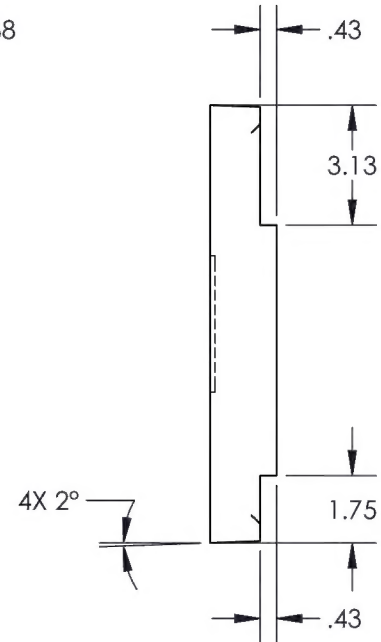
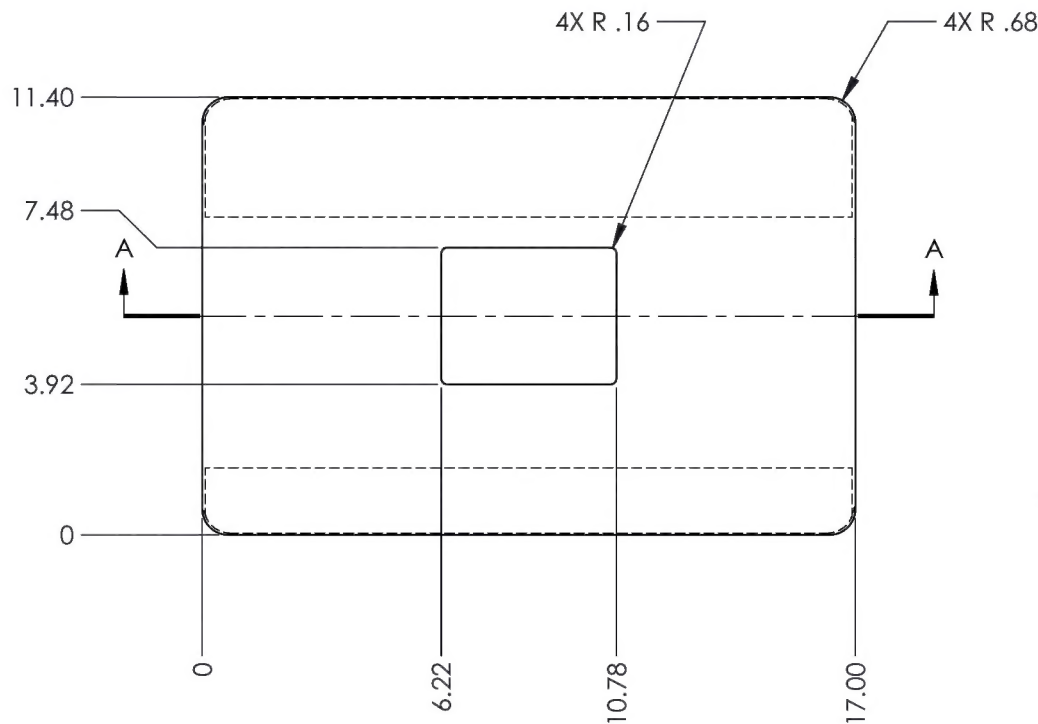
(-9)

BOTTOM FOAM

DART AEROSPACE	
TITLE SERVO CONTROL STAY	
DWG NO. RBEM632V3014102-9	REV 1
MAT'L Y20, BLACK	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TREAT	.XXX ± .010 FRACTIONS ± 1/8
FINISH	.XX ± .03 ANGLES ± 1°
SPEC	.X ± .1 SURFACES = 125° ✓
DRAWN BY: DUERFELDT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: MACKOVJAK	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	H175
SCALE 1:5	DATE 3/31/2016
SHEET 6 OF 7	

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(11)
TOP FOAM

DART AEROSPACE	
TITLE SERVO CONTROL STAY	
DWG NO. RBEM632V3014102-11	REV 1
MAT'L Y20, BLACK TREAT FINISH SPEC	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/8 .XX ± .03 ANGLES ± 1° .X ± .1 SURFACES = 125°	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: DUERFELDT CHECKED: MACKOVJAK OPPTS APPR: ANDERSON QA APPR: LINDSAY APPROVED: GILBERT	
USED ON MODEL H175	
SCALE 1:5	DATE 3/31/2016
SHEET 7 OF 7	